## REPARATURLEITFADEN WORKSHOP MANUAL <br> MANUEL DE RÉPARATION



## VOLUME



ID Techicad Data

TRA Techical Remakk, Aceassories

| Vehicle Type: | 911 |
| :--- | :--- |
| Engine Type: | officially -2000 <br> internally $-901 / 01$ |

Engine
$\qquad$ air cooled four stroke cycle Otto engine, unitized with clutch, transmission, and differential to form one assembly at rear of vehicle
Number of cylinders . . . . . . . . . . 6
Cylinder arrangement . . . . . . . . .
horizontally opposed six, three cylinders in each bank
$80 \mathrm{~mm}(3.15 \mathrm{in}$.
Bore
$66 \mathrm{~mm}(2.60 \mathrm{in}$.
Stroke. . . . . . . . . . . . . . . .
1991 cc (121. 5 cu. in.)
Compression ratio.
9: 1
Total weight (dry) . . . . . . . . . . . approx. 84 kp ( 185 lbs )
Crankcase . . . . . . . . . . . . . . . . . two-piece, light alloy
Cylinders
individual
Cylinder material ............. light alloy
Cylinder bore. .
cast iron coat
Cylinder heads.
individual for each cylinder, light alloy
Valve seat inserts
shrunk in
Valve guides . . . . . . . . . . . . . . . . . shrunk in
Crankshaft . . . . . . . . . . . . . . . . . . . forged
Crankshaft bearings . . . . . . . . . 8 plain journal bearings
Main bearing 1 thru 7 . . . . . . . . . split inserts, tri-metal
Main bearing $8 \ldots . \ldots . .$. . . . . . one-piece sleeve, hard lead
Main bearing 1................. . . guide bearing
Connecting rods
Big end bearings
Piston pin bushings . . . . . . . . . . . pressed in, bronze
Pistons . . . . . . . . . . . . . . . . . . . . light alloy
Piston rings . . . . . . . . . . . . . . . 2 compression rings, 1 oil scraper
Valve timing . . . . . . . . . . . . . . OHC, 1 cam per cylinder bank
Camshafts . . . . . . . . . . . . . . . . . . cast; 3 pl
Camshaft drive. .............. by chains
Camshaft drive............................ overhead
Valve springs. .................... 2 coil springs per valve
Valve clearance (adjust cold):
intake. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . .
$0.10 \mathrm{~mm}(.004 \mathrm{in}$.$) measure between valve and rocker arm$
$0.10 \mathrm{~mm}(.004 \mathrm{in}$.
Valve timing with 1 mm (. 040 in .)
valve clearance:
intake opens before TDC.... 29
intake closes after BDC ...... $39^{\circ}$
exhaust opens before BDC .... $39^{\circ}$
exhaust closes after TDC..... 190
Cooling . . . . . . . . . . . . . . . . . . . air cooled by blower on generator shaft
Cooling blower drive........... off crankshaft by V-belt
$\begin{array}{ll}\text { Blower air flow . . . . . . . . . . . . . . } & 1390 \mathrm{l} / \mathrm{sec} \text { at } 6100 \mathrm{rpm} \\ \text { Lubrication . . . . . . . . . . . . . . } & \text { forced feed, dry sump }\end{array}$

| Oil cooling. | oil cooler on crankcase in blower air stream |
| :---: | :---: |
| Oil pressure indication . ........ | electrically controlled |
| Ignition type. | battery |
| Ignition coil type. . . . . . . . . . . . . | TK 12A 10 mV |
| Distributor type | Bosch JFR 6 |
| Contact breaker gap. | 0.4 mm (. 016 in.) |
| Ignition firing point | TDC |
| Firing order | 1-6-2-4-3-5 |
| Spark plugs................... | Bosch W 250 P 21 |
| Spark plug threads............. | $14 \times 1.25 \mathrm{~mm}$ |
| Electrode gap....... | 0.35 mm (. 014 in.$)$ |
| Clutch |  |
| Type | single plate, dry, M 215 K - Fichtel and Sachs |
| Pedal free travel.... | approx. 20 mm (. 8 in.$)$ |
| Total facing area. . | $203 \mathrm{~cm}^{2}$ (31.5 sq. in. ) |
| Fuel System |  |
|  | 6 overflow carburetors Solex, type 40 PI from engine No. 907001 on |
| Carburetors.. | 2 triple throat carburetors Weber, type 40 IDA 3 C and 3 C 1 |
| Air cleaner................... | intake silencer with micronic filter cartridge |
| Fuel pumps. | 1 electric and 1 mechanical twin pump |
| Delivery pressure: |  |
| electric pump.............. | 0.22 to $0.30 \mathrm{~atm}(3.23$ to 4.41 psi$)$ |
| mechanical pump........... | 0.18 to $0.22 \mathrm{~atm}(2.65$ to 3.23 psi ) |
| Fuel screen.................... | in fuel tank |
| Fuel filter.................... | in fuel pumps |
| Electrical System |  |
| Operating voltage . ............ | 12 Volt |
| Battery......................... | $12 \mathrm{~V} / 84 \mathrm{Ah}$ |
| Generator . ................... | Bosch K1-14V 35A |
| Voltage regulator ............ | Bosch VDN 1 |
| Crankshaft/generator ratio...... | approx. 1:1.4 |
| Starter motor . . . . . . . . . . . . . . | Bosch EB (L) 12V 0.8 (AL 50/20 W 12) |
| 2 headlamps, high and low beam: with symmetric low beam ... with asymmetric low beam . . | $45 / 40$ Watts each (left-hand drive countries) $45 / 40$ Watts each |
| 2 clearance lights: <br> in headlamps for all countries except USA; in directional blinkers for USA | 4 Watts each |



Transmission and Rear Axle

Type
Transmission ....................
Gear ratios - see Transmission
Diagram, Group R
Reverse gear ratio ...............
Gearshift mechanism ..........
Axle drive.

Reduction ratio $\qquad$ mechanical rod, floor mounted shift lever spiral bevel gears, bevel gear differential, limited slip differential optional $\mathrm{i}=4.428$

Chassis

| Frame | welded sheetmetal box-section frame unitized with body |
| :---: | :---: |
| Front wheel suspension . . . . . . . . . | independently suspended on struts and transverse arm |
| Rear wheel suspension. . . . . . . . . | independently suspended on longitudinal links, powered over half-axles |
| Front wheel springing | 1 round longitudinal torsion bar per wheel |
| Rear wheel springing. | 1 round transverse torsion bar per wheel |
| Attitude of rear radius arms..... | Coupe $=30^{\circ}$ (nominal inclination) |
| Front shockabsorbers | acting as suspension struts |
| Rear shockabsorbers. . . . . . . . . . . | telescopic, double-action |
| Stabilizer | front, transverse |
| Steering | ZF rack and pinion with hydraulic damper |
| Steering ratio (total) . . . . . . . . . | 1: 16.5 overall |
| Steering damper | hydraulic, double-acting |
| Steering wheel turns lock-to-lock | approx. 2,8 |
| Smallest turning circle (diameter) | approx. 10.3 m ( $33.8 \mathrm{ft)}$ |
| Toe-in, front. . . . . . . . . . . . . . . | $+15^{\prime}$ to $+20^{\prime}$ per wheel under load, steering box in center position |
| Toe-in, rear | $0^{\circ}$ |


| Camber, front ................... | $0^{\circ} \pm 20^{\circ}$ |
| :---: | :---: |
| Camber, rear ................... | $-1^{\circ} 15^{\prime}{ }^{+} 20^{\prime}$ |
| Steering axis inclination......... | $10^{\circ} 56{ }^{\prime}$ |
| Caster ......................... | $6{ }^{\circ} 45^{ \pm} \pm 45^{\prime}$ |
| Angle variation each side........ | $40^{\circ}$ until $1^{\circ} 10^{\prime}$ (curve inside wheel set to $20^{\circ}$ ) |
| Wheel rims.... | drop center rims $41 / 2 \mathrm{~J} \times 15$ |
| Wheels. | perforated steel discs |
| Tires. | 165 HR 15 |
| Nominal tire pressures: |  |
|  | normal highway driving $1.8 \mathrm{~atm}(26.5 \mathrm{psi})$ |
|  | high speed expressways 2.0 atm (29.4 psi) |
| rear | normal highway driving $2.0 \mathrm{~atm}(29.4 \mathrm{psi})$ |
|  | high speed expressways $2.2 \mathrm{~atm}(32.3 \mathrm{psi})$ |
| Service brakes (foot brake) ....... | discs |
| Service brake actuation.......... | hydraulic |
| Total effective brake area ....... | $185 \mathrm{~cm}^{2}$ (28.7 sq.in.) |
| Front brake disc diameter . ....... | 282 mm (11.1 in.) |
| Rear brake disc diameter........ | 285 mm (11.2 in.) |
| Parking brake... | mechanical, acting on rear wheels |
| Chassis lubrication .............. | individual grease nipples |
| Body |  |
| Type .......................... | All-steel body unitized with frame, declining front contour, fastback rear in Coupes |
| Doors | 2 doors hinged on front posts |
| Door width. | 1050 mm (41.3 in.) average |
| Door swing angle ............. | approx. $70^{\circ}$ |
| Windows: |  |
| windshield. | one-piece, constant radius |
| door windows................. | crank lowered, with vent panel |
| rear side windows ............. | hinged, with position lock |
| rear window. | one-piece, curved |
| type of glass ............... | safety glass |
| windshield wipers . . . . . . . . . . | electric, 2 parallel wiper arms |
| Compartment lids: |  |
| front........................ | hinged at rear, with hydraulic prop, opened from passenger compartment |
| rear.......................... | hinged at front, with hydraulic prop, opened from passenger compartment |
| Seats: |  |
| Seating capacity. . . . . . . . . . . . | 2/2 |
| front seats. . . . . . . . . . . . . . . . | 2 fully reclining bucket-type seats |
| rear seats. | 2 occasional seats, folding forward to form luggage platforms |
| Instrument panel ............... | speedometer with odometer and trip mileage counter, clearance light control lamp |
|  | illuminated electric tachometer with high beam indicator and directional indicator pilot lamps; combination instrument cluster including oil temperature gauge, oil pressure gauge, and generator control lamp - illuminated; clock; |
|  | 3 -position windshield wiper switch on steering column; ignition/starter switch, light switch |



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Performance
Horsepower................... 130 DIN/HP (148 SAE/HP) at 6100 rpm
Maximum torque .............
17.8 mkp (128.7 lbs/ft) at 4200 rpm
Mean piston speed at max. power }13.4\textrm{m}/\textrm{sec}(44\textrm{ft}/\textrm{sec}
Mean working pressure at
    max. power ..............
    11.3 kp/\mp@subsup{cm}{}{2}(161 psi)
    -nimum fuel consumption..... }225\textrm{g}/\textrm{PSh}\mathrm{ at }3400\textrm{rpm
Maximum speed............... }210\textrm{kmh}(130\textrm{mph}
Specific power output.......... }65\mathrm{ DIN-HP/liter (1.22 SAE-HP/cu.in.)
Power/weight ratio
    (road condition) ............ 8.8 DIN kp/HP (17 lbs/SAE HP)
Road speed in gears (theoretical) see Transmission Diagram, Group R
Fuel Consumption
Nominal fuel consumption
    (DIN 70030)
    9.6 liters/100 km (24.5. mpg US)
Required fuel octane rating..................approx. 98-100 ROZ
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## SUPPLEMENTS

## GROUP TD

TECHNICAL DATA





| Instrument panel (cont ${ }^{\text {d }}$ d) ............ | cigar lighter, ashtray, locking glove compartment, hand grip, blinker-dimmer-flasher switch on steering column, steering wheel with signal horn button |
| :---: | :---: |
| Interior trim: |  |
| floo | carpeted |
| center tunnel | rubber padded front, carpeted rear |
| forward side panels | carpeted |
| doors and side panels ............... | upholstered |
| headlining | leatherette |
| heating ........................... | hot air, remotely controlled, 2 defroster nozzles at windshield, 2 hot air outlets in side members below doors |
| Ventilation | fresh air outlets thru defroster nozzles and outlets in side members below doors |
| Miscellaneous: |  |
| bumpers | front and rear with 2 overriders each |
| spare tire . . . . . . . . . . . . . . . . . . . | concealed under locked front lid |
| fuel tank. | beneath luggage compartment |
| tool and accessories .............. | in luggage compartment |
| Weights and Measures |  |
| Wheelbase ........................... | 2211 mm (87.05") |
| Track, front........................ | 1353 mm (53.27") |
| rear . . . . . . . . . . . . . . . . . . . . | 1325.4 mm (52.18") |
| Length . . . . . . . . . . . . . . . . . . . . . . . . . | 4163 mm (163.9") |
| Width . . . . . . . . . . . . . . . . . . . . . . . . . | 1610 mm (63.39") |
| Height (empty), Coupe ............... | 1320 mm (51.97") |
| Body overhang, front | 865 mm (34.06") |
|  | 1055 mm (41.54") |
| Ground clearance, loaded ............. | 150 mm ( 5.91") |
| Chassis clearance ..................... | 140 mm ( 5.51") |
| Empty weight (DIN), Coupe .......... | $1030 \mathrm{kp}(2271 \mathrm{lbs})$ |
| Maximum permissible weight (total) .. | $1400 \mathrm{kp} \mathrm{(3086} \mathrm{lbs)}$ |
| Maximum axle load, front $\qquad$ <br> rear $\qquad$ | $600 \mathrm{kp}(1323 \mathrm{lbs})$ |
|  | $840 \mathrm{kp}(1852 \mathrm{lbs})$ |
| Engine weight, complete (w/o oil) .... | $184 \mathrm{kp}(406 \mathrm{lbs})$ |
| Transmission weight, complete, with |  |
| oil .......................... ${ }^{\text {a }}$ approx. 50 kp (110 lbs) |  |
| Capacities |  |
| Fuel tank .......................... | approx. 62 liters incl. 6 liters reserve |
|  | (16.4 US gals incl 1.6 gals reserve) |
| Engine and oil tank ................. | approx. 9 liters premium HD oil (9.5 US qts) summer SAE 30, winter SAE 20 |
| Transmission and differential ......... | approx. 2.5 liters Hypoid SAE 90 (2.6 US qts) |
| Brake fluid reservoir ................. | approx. 0.2 liters (7 fl.oz.) |
| Windshield washer reservoir | approx. 2.0 liters (2.1 US qts) |


| Horsepower rating, maxim | 160 DIN HP (180 SAE HP) 6600 rpm |
| :---: | :---: |
| Maximum torque | $18.2 \mathrm{mkp}(131.6 \mathrm{lbs} / \mathrm{ft}) 5200 \mathrm{rpm}$ |
| Mean piston speed $\mathrm{a}^{+}$m | $14.5 \mathrm{~m} / \mathrm{sec}(47.6 \mathrm{ft} / \mathrm{sec})$ |
| Mean working pressure at max. power . | $11.0 \mathrm{kp} / \mathrm{cm}^{2}$ (156 psi) |
| Minimum fuel consumption | $225 \mathrm{~g} / \mathrm{PSh} 2000 \mathrm{rpm}$ |
| Maximum speed | 225 kmh ( 140 mph ) |
| Specific power output | 80 DIN HP/liter (1.48 SAE HP/cu. in) |
| Power/weight ratio (road ready) . . . . . | $6.85 \mathrm{kp} / \mathrm{DIN} \mathrm{HP} \mathrm{(12.6} \mathrm{lbs/SAE} \mathrm{HP)}$ |
| Road speed in gears( theoretical) | see transmission diagram, Group R |

Fuel Consumption
Nominal fuel consumption . . . . . . . . . . $10.21 / 100 \mathrm{~km}$ (23.0 mpg US)
Required fuel octane rating......... approx. 98-100 ROZ (Research Octane Rating)

# TECHNICAL DATA <br> Vehicle Type: 911 T <br> Engine Type: 2000 T 

## Engine

| Type . . . . . . . . . . . . . . . . . . | air cooled four stroke cycle Otto engine, unitized with clutch, transmission, and differential, forming a power train at rear of vehicle |
| :---: | :---: |
| Number of cylinders . . . . . . . | 6 |
| Cylinder arrangement . . . . . . . | horizontally opposed six, three cylinders in each bank |
| Bore | $80 \mathrm{~mm}\left(3.15{ }^{\prime \prime}\right)$ |
| Stroke | 66 mm (2.60") |
| Total piston displacement . . . | 1991 cc (121. 5 cu. in.) |
| Compression ratio | 8.6:1 |
| Total weight, dry ............ | approx. 184 kg ( 406 lbs ) |
| Crankcase | two piece, light alloy |
| Cylinders | individual |
| Cylinder material . . . . . . . . . . | grey cast iron |
| Cylinder heads | individual for each cylinder, light alloy |
| Valve seat inserts | shrunk in |
| Valve guides. | shrunk in, special bronze |
| Spark plug seats | helicoil inserts |
| Crankshaft | forged. |
| Crankshaft main bearings . | 8 plain journal bearings |
| Main bearings 1-7.. | split inserts, tri-metal |
| Main bearing 8 | one piece sleeve, hard lead |
| Main bearing 1 | thrust bearing |
| Connecting rods | forged steel |
| Big end bearings | tri-metal |
| Piston pin bushings | machined Kuprodur |
| Pistons | die cast (Autotherm.) |
| Piston rings | 2 compression rings, 1 oil scraper |
| Valve timing | OHC, 1 cam per cylinder bank |
| Camshafts. | cast steel, in 3 plain bearings directly in camshaft housing |
| Camshaft drive | by chains |
| Valve arrangement | overhead |
| Valve springs. | 2 coil springs per valve, or 1 coil spring per valve, respectively |
| Valve clearance (adjust cold): |  |
| intake. | $0.10 \mathrm{~mm}\left(.004{ }^{\prime \prime}\right)$ |
| exhaust | $0.10 \mathrm{~mm}\left(.004{ }^{\prime \prime}\right)$ measure between valve and rocker arm |
| Valve timing with $1 \mathrm{~mm}(.040$ ") valve clearance: |  |
| intake opens | $15^{\circ} \mathrm{BTC}$ |
| intake closes | $29^{\circ} \mathrm{ABC}$ |
| exhaust opens ........... | $41^{\circ} \mathrm{BBC}$ |
| exhaust closes | $5^{\circ} \mathrm{BTC}$ |
| Cooling . | air cooled by blower on generator shaft |
| Cooling blower drive | off crankshaft by V-belt |
| Blower air flow | $1320 \mathrm{ltr} / \mathrm{sec}(47 \mathrm{cfs})$ at 5800 rpm |
| Lubrication | forced feed, dry sump |


| Oil cooling................. | oil cooler on crankcase in blower air stream |
| :---: | :---: |
| Oil pressure indication . . . . . . | electrically controlled |
| Ignition type . . . . . . . . . . . . . | battery |
| Ignition coil type . ............ | TK 12A 10 mV |
| Distributor type . ............ | Marelli S112Ax |
| Contact breaker gap . | $0.4 \mathrm{~mm} \pm 0.03 \mathrm{~mm}\left(.016^{\prime \prime} \pm .001\right.$ ) , or dwell angle of $40^{\circ} \pm 3^{\circ}$ |
| Ignition firing point . . . . . . . . | $35^{\circ}$ BTC at 6000 rpm |
| Firing order . . . . . . . . . . . . . | 1-6-2-4-3-5 |
| Spark plugs . | Bosch W 230 T 30, Beru 240/14/3 |
| Spark plug threads | $14 \times 1.25 \mathrm{~mm}$ |
| Electrode gap . . . . . . . . . . . . | 0.6 mm (.024") |
| Clutch |  |
| Type . | single plate, dry, M215K Fichtel + Sachs |
| Pedal free travel . | approx. 20 mm (.8") |
| Total facing area. | $203 \mathrm{~cm}^{2}$ (31. 5 sq.in.) |
| Fuel System |  |
| Carburetors | Weber Type 40 IDT 3C and 40 IDT 3C1 |
| Air cleaner | intake silencer with micronic filter cartridge |
| Fuel pump | 1 electric fuel pump |
| Fuel delivery pressure | 0.28-0.33 atm (4.1-4.9 psi) for Bendix pump |
|  | $0.28-0.30 \mathrm{~atm}(4.1-4.4 \mathrm{psi})$ for Hardi pump |
| Fuel delivery rate | $900 \mathrm{cc}(30.4 \mathrm{fl}$. oz.) per minute |
| Fuel filtering ............... | filtering screen in fuel tank and pump |
| Electrical System |  |
| Operating voltage ........... | 12 V |
| Battery . . . . . . . . . . . . . . . . | 12V/45Ah |
| Alternator | Motorola 14V 490W |
| Voltage regulator ........... | Motorola |
| Crankshaft/generator ratio... | approx. 1:1.4 |
| Starter motor . | Bosch EB (L) 12V 0.8 (AL 50/20 W 12) |
| 2 headlamps, high and low beams: |  |
| with symmetric low beams .. | 45/40 watts each (left hand drive countries only) |
| w/asymmetric low beams... | $45 / 40$ watts each |
| 2 clearance lights: <br> in headlamps for all countries <br> except USA; <br> in directional blinkers for USA | 4 watts each |


| 2 tail lights (in blink/stop light units).. | 5 watts each |
| :---: | :---: |
| 2 front directional blinkers | 18 watts each |
| 2 blink/stop light units | 18 watts each |
| 2 license plate light . . . . . . . . . . . . . . | 4 watts each |
| 1 backup light | 25 watts |
| Interior lights: |  |
| 2 in Coupe models. | 10 watts each |
| Tachometer illumination | 2 watts |
| High beam indicator | 2 watts |
| Blinker control lamp | 2 watts |
| Combination instrument cluster |  |
| lllumination | 2 watts |
| Alternator control lamp | 2 watts |
| Oil pressure indicator lamp | 2 watts |
| Speedometer illumination | 2 watts |
| Transmission and Rear Axle |  |
| Type | integral transmission and differential |
| Transmission | 4 forward speeds with Porsche synchronization, 5 speed transmission optional |
| Gear ratios | See Transmission Diagram, Group R |
| Reverse gear ratio | $\mathrm{i}=3.1473$ |
| Gearshift mechanism . | mechanical rod, floor mounted shift lever |
| Rear axle drive | spiral bevel gears, bevel gear differential, limited slip differential optional |
| Reduction ratio | $\mathrm{i}=4.428$ |

Chassis

Frame
Front wheel suspension
Rear wheel suspension

Front wheel springing
Rear wheel springing
Rear radius arm attitude
Front shockabsorbers $\qquad$
Rear shockabsorbers $\qquad$
Stabilizer $\qquad$
Steering type $\qquad$
Steering ratio $\qquad$
Steering wheel turns lock-to-lock
Smallest turning circle $\qquad$
Toe-in, front $\qquad$
welded sheetmetal box section frame unitized with body independently suspended on struts and transverse arms independently suspended on triangulated links, with half-axle drive
1 round longitudinal torsion bar per wheel
1 round transverse torsion bar per wheel
Coupe $=$ nominal inclination $39^{\circ}$
acting as suspension struts
telescopic, double-action
front, transverse mounted
ZF rack and pinion
1:16. 5 overall
approx. 2.8
approx. $10.5 \mathrm{~m}(34.4 \mathrm{ft})$
$\pm 0^{0}$
$0^{\circ} \pm 10^{\prime}$


| Body |  |
| :---: | :---: |
| Type | all-steel body unitized with frame, declining front contour, fastback rear in Coupe |
| Doors ............ door width ..... door swing angle | 2 doors hinged on front posts $1050 \mathrm{~mm}\left(41.3^{\prime \prime}\right)$ overall approx. $70^{\circ}$ |
| Windows: |  |
| windshield | one-piece, constant radius |
| door windows | cranked, with vent panel |
| rear side windows | hinged, with position lock |
| rear window | one-piece, curved |
| type of glass. | safety glass |
| windshield wipers | electric, 2 parallel wiper arms |
| Compartment lids: |  |
| front. | hinged at rear, with hydraulic prop, opened from passenger compartment |
| rear | hinged at front, with hydraulic prop, opened from passenger compartment |
| Seats: |  |
| seating capacity | 2/2 |
| front seats | 2 fully reclining bucket-type seats |
| rear seats | 2 occasional seats, folding forward to form luggage platforms |
| Instruments panel | illuminated speedometer with odometer and trip mileage counter, clearance light control lamp; |
|  | illuminated electric tachometer with high beam indicator lamp, and directional blinker indicator lamp; |
|  | illuminated oil temperature gauge with built in oil pressure and generator control lamps; |
|  | illuminated fuel gauge with low-fuel indicator lamp; illuminated clock; |
|  | windshield wiper switch (3-position) on steering post, ignition switch, light switch. |


| Instrument panel (cont'd) .............. | cigarette lighter, ashtray, locking glove compartment, hand grip, blinker-dimmer-flasher switch on steering column, steering wheel with signal horn key (horn button for USA) |
| :---: | :---: |
| Interior trim: |  |
| floor. | lined with rubber mats |
| center tunnel. | carpet lined |
| forward side panels | carpet lined |
| doors and side panels | upholstered |
| headlining . ....................... | plastic lined |
|  | remotely controlled hot air heating, 2 defroster nozzles at windshield, 2 hot air outlets in side members below doors |
| Ventilation.......................... | fresh air outlets thru defroster nozzles and outlets in side members below doors |
| Miscellaneous: |  |
| bumpers. | front and rear, with 2 overriders each |
| spare wheel | concealed under locked front lid |
| fuel tank | beneath luggage compartment |
| tools and accessories . . . . . . . . . . . . | in luggage compartment |
| Weights and Measures |  |
| Wheelbase | 2211 mm (87.05") |
| Track, front | 1367 mm (53.82") |
|  | 1335 mm (52.56") |
| Length | 4163 mm (163.90") |
| Width . | 1610 mm (63.39") |
| Height, empty | 1320 mm (51.97") |
| Body overhang, front | 865 mm (34.06") |
|  | $1055 \mathrm{~mm} \mathrm{(41.54")}$ |
| Ground clearance, loaded | 150 mm (5.91") |
| Chassis clearance | 140 mm (5.51") |
| Empty weight (DIN) | up to 31 Nov 67: 1080 kp ( 2376 lbs ) |
|  | from 1 Dec 67: $1020 \mathrm{kp}(2244 \mathrm{lbs}$ ) |
| Total permissible weight | 1400 kp ( 3086 lbs ) |
| Maximum axle load, fron | $600 \mathrm{kp}(1323 \mathrm{lbs})$ |
|  | $840 \mathrm{kp}(1852 \mathrm{lbs})$ |
| Engine weight, complete but without oil | approx. $184 \mathrm{kp} \mathrm{(406} \mathrm{lbs)}$ |
| Transaxle weight, complete with oil ... | approx. $50 \mathrm{kp}(110 \mathrm{lbs})$ |
| Capacities |  |
| Fuel tank ............................ | approx. 62 liters incl. 6 liters reserve (16.4 US gals incl 1.6 gals reserve) |
| Engine and oil tank ................ | approx. 9 liters premium HD oil (9.5 US qts) summer SAE 30, winter SAE 20 |
| Transaxle | approx. 2.5 liters Hypoid SAE 90 (2.6 US qts) |
| Brake fluid reservoir . . . . . . . . . . . . . | approx. 0.2 liters ( 7 fl . oz.) |
| Windshield washer reservoir . . . . . . . . . | approx. 2.0 liters (2.1 US qts) |

Performance

Horsepower rating $\qquad$ 110 DIN HP ( 125 SAE HP) at 5800 rpm
Maximum torque ....................... $16 \mathrm{mkp}(131 \mathrm{ft}-\mathrm{lb})$ at 4200 rpm
Mean piston speed at maximum power . $12.8 \mathrm{~m} / \mathrm{sec}$
Mean working pressure at maximum
power . . . . . . . . . . . . . . . . . . . . . . . . . . $\quad 8.6 \mathrm{kp} / \mathrm{cm}^{2}$ (122 psi)
Minimum fuel consumption $210 \mathrm{~g} / \mathrm{HPh}$ at 3300 rpm
Maximum speed $210 \mathrm{~g} / \mathrm{HPh}$ at 3300 r
$200 \mathrm{kmh}(125 \mathrm{mph})$
Specific power output
55 DIN HP/liter (1.02 SAE HP/cu. in.)
Power/ weight ratio (road ready) . ...... $10.4 \mathrm{kp} / \mathrm{DIN}$ HP ( $20.2 \mathrm{lbs} /$ SAE HP)
Road speed in gears (theoretical) ...... see transmission diagram, Group R

Fuel Consumption
Nominal fuel consumption $\ldots \ldots \ldots \ldots$. $\quad 9$ 1tr/100 km (26 US mpg)
Required fuel octane rating $\ldots \ldots \ldots \ldots$. 96 ROZ (research octane rating)

TECHNICAL DATA
Vehicle type: $\quad 911 \mathrm{~T}$
Engine type: $\quad 911 \mathrm{~T}$

## Engine

| Type . . . . . . . . . . . . . . . . . . . . . . . . . | Air cooled four cycle gasoline engine in unit with clutch, transmission and differential to form a single assembly at rear of vehicle |
| :---: | :---: |
| Number of cylinders . . . . . . . . . . . | 6 |
| Cylinder arrangement . . . . . . . . . . . | Horizontally opposed, three cylinders in each bank |
| Bore | 80 mm (3.15") |
| Stroke | 66 mm (2.60") |
| Total piston displacement | 1991 cc |
| Compression ratio | 8.6:1 |
| Compression test pressure . . . . . . . . | 9-11 kp/cm ${ }^{2}$ (128-157 psi) after 12 compression strokes |
| Total dry weight . . . . . . . . . . . . . . | Approx. 184 kg ( 406 lbs ) |
| Crankcase | Two-part, light alloy |
| Cylinders....................... . | Individual |
| Cylinder material . . . . . . . . . . . . . | Grey cast iron |
| Cylinder heads | Individual for each cylinder, light alloy |
| Valve seat inserts | Shrunk in |
| Valve guides | Shrunk in, special bronze |
| Spark plug seats | Helicoil inserts |
| Crankshaft | Forged |
| Crankshaft main bearings . | 8 plain bearings |
| Main bearings 1 thru 7 . | Split half shells, tri-metal |
| Main bearing $8 . . . . . . . . . . . . . .$. | One piece, hard lead |
| Main bearing $1 . . . . . . . . . . . . . . .$. | Thrust bearing |
| Connecting rods . . . . . . . . . . . . . . | Forged steel |
| Big end bearings . . . . . . . . . . . . . | Tri-metal |
| Piston pin bushings | Kuprodur, machined |
| Pistons | Die cast, Autotherm. |
| Piston rings | 2 compression rings, 1 oil scraper |
| Valve operation | OHC, 1 camshaft per cylinder bank |
| Camshafts | Cast steel, 3 plain bearings directly in camshaft housing |
| Camshaft drive . . . . . . . . . . . . . . | Chains |
| V alve arrangement | Overhead |
| Valve springs | 2 coil springs per valve |
| Valve test clearance <br> (adjust with engine cold) |  |
| Inlet | $0.10 \mathrm{~mm}\left(0.004^{\prime \prime}\right)$ - measure between valve and rocker ar |
| Exhaust | $0.10 \mathrm{~mm}\left(0.004^{\prime \prime}\right){ }^{\text {c }}$ - measure between valve and rocker arm |
| Valve timing with $1 \mathrm{~mm}\left(0.04{ }^{\prime \prime}\right)$valve clearance |  |
| Inlet opens before TDC . . . . . . . . | $15^{\circ}$ |
| Inlet closes after BDC . . . . . . . . . | $29^{\circ}$ |
| Exhaust opens before BDC . . . . . | $41^{\circ}$ |
| Exhaust closes before TDC . . . . . | $5^{0}$ |
| Cooling . . . . . . . . . . . . . . . . . . . . . | Air cooled by axial blower on generator shaft |
| Blower drive . . . . . . . . . . . . . . . . . | From crankshaft by V-belt |



4 side position lights in front and rear turn indicators (USA only). Each 4 Watt
2 tail lights in turn/ stop tail light cluster)

Each 5 Watt
Emergency warning flashers
(front and rear turn indicators)
2 front turn indicators . . . . . . . . . .
Each 18 Watt
2 rear turn/stop/lights . . . . . . . . . . . . . Each 18 Watt
2 license plate lights Each 4 Watt

25 Watt
1 backup light $\qquad$
Interior lights - Coupé (2)
Glove box light
Each 10 Watt
Tachometer lighting 10 Watt

High beam control lamp........... 2 Watt
Turn indicator control lamp....... 2 Watt
Combined instrument cluster lighting 2 Watt
Battery charge control lamp....... 2 Watt
Oil pressure warning lamp ......... 2 Watt
Speedometer lighting
2 Watt
Fuses
Window lift, windshield wipers,
emergency warning light . $\qquad$
Cigar lighter, stop lights, electric
sliding roof
25/40 A mp

High and low beam headlights . . . .
Turn indicators, position lights,
license plate lights
16/25 Amp
8/15 A mp
5/ 9 Amp

Transmission and rear axle

Type $\qquad$ Integral manual shift gearbox and differential
Gearbox $\qquad$ 4 forward speeds with Porsche servo synchromesh; 5-speed gearbox optional
Gear ratios . . . . . . . . . . . . . . . . . . . .
1st - 4th or 1st - 5th: see transmission diagram, Group R 3.1473: 1

Reverse gear ratio
Gear shift
Manual rod linkage, ball pivot floor mounted center shift lever
Spiral bevel pinion and crownwheel, bevel gear differential; optional limited slip differential
Rear axle ratio 4. 428 : 1

Chassis

Frame.
Front suspension
Rear suspension
Welded sheet metal box section frame in unit with body

Front springs
Rear springs

Rear radius arm attitude (nominal) . .

Independent, spring struts and lower wishbones Independent, semi-trailing arms and half shafts 1 round section longitudinal torsion bar per wheel 1 round section transverse torsion bar per wheel $36^{\circ} 30^{\prime}-37^{\circ}$

| Front shock absorbers | Acting as suspension struts |
| :---: | :---: |
| Rear shock absorbers | Double acting, telescopic |
| Steering . . . . . . . . . . . . . . . . . . . . . . . | ZF-rack and pinion |
| Total ratio . . . . . . . . . . . . . . . . . . . . | 17.78:1 (average) |
| Steering wheel turns lock to lock.... | Approx. 3.1 |
| Smallest turning circle ............ | Approx. 10.7 m (35.1 feet) |
| Toe-in, front .................... | $0^{\circ}$ |
| rear................... | $0^{\circ} \pm 10^{\text {a }}$ |
| Camber, front..... | $0^{\circ} \pm 20^{\text {, }}$ |
| rear | $-50^{ \pm} \pm 20^{\prime}$ |
| Steering axis inclination . . . . . . . . | $10^{\circ} 55^{\prime}$ |
| Caster . . . . . . . . . . . . . . . . . . . . . | $6^{\circ} 45^{\prime} \pm 45^{\prime}$ |
| Toe-out on turns, $20^{\circ}$ wheel lock.. | $0^{\circ}-30^{\prime}$ increasing toe-in |
| Wheels | Steel rim |
| Rims. | $51 / 2 \mathrm{~J} \times 15$, drop center |
| Tires . | 165 HR 15 |
| Tire pressures (nominal), front.... | $1.8 \mathrm{~atm}(26.5 \mathrm{psi})$ |
| rear. | $2.0 \mathrm{~atm}(29.5 \mathrm{psi})$ |
| Service brake (foot brake) | Disc (twin circuit) |
| Service brake actuation ......... | Hydraulic |
| Total effective brake area ....... | $210 \mathrm{~cm}^{2}$ (32.55 sq.in.) |
| Disc brake diameter, front....... | 282.5 mm (11.12") |
| rear. | 290 mm (11.42") |
| Effective brake disc diameter, |  |
|  | 235 mm (9.25") |
|  | 244 mm (9.61") |
| Parking brake .................. | Mechanical, acting on both rear wheels |
| Body |  |
| Tуре ........................... | All steel body in unit with frame, declining front contour, fastback rear on Coupe |
| Doors | 2 doors, front hinged |
| Width | 1050 mm (41. 3') average |
| Opening angle ................ | Approx, $70^{\circ}$ |
| Windows |  |
| Windshield | One piece, constant radius |
| Door windows . | Crank action wind down windows |
| Rear side windows | Front hinged, with position lock |
| Rear window | One piece, curved, electrically heated |
| Type of glass.................. | Safety glass |
| Windshield wipers | Electric, 2 parallel action arms |
| Compartment lids |  |
| front | Rear hinged, with hydraulic prop, opened from car's interior |
| rear | Front hinged, with hydraulic prop, opened from car's interior |
| Seats |  |
| Seating capacity | $2 / 2$ |
| Front seats. | 2 adjustable fully reclining bucket seats |
| Rear seats | 2 occasional seats, folding forward to form luggage platform |


| Dashboard......................... | Speedometer with total and trip distance recorders, side-light telltale, illuminated <br> Electric revolution counter with built-in telltales for high beam and turn indicators, illuminated <br> Oil temperature gauge with built-in oil pressure and generator telltale, illuminated <br> Fuel gauge with reserve warning light, illuminated <br> Clock, illuminated <br> 3 -position switch for windshield wipers on steering column outer tube Ignition/starter switch, main light switch <br> Cigar lighter, ashtray, lockable glove box, grab handle Turn indicator/low beam/headlight flasher switch on steering column <br> Steering wheel with horn push |
| :---: | :---: |
| Interior equipment |  |
| Floor | Fitted carpet |
| Center tunnel | Carpet trim |
| Front side panels | Carpet trim |
| Doors and side panels. | U pholstered |
| Roof lining | Plastic material |
| Heating . . . . . . . . . . . . . . . . . . . | Remote controlled warm air heater with hot and cold air mixing, 2 defroster nozzles for windshield and 2 warm air outlets inside members below the doors |
| Ventilation . . . . . . . . . . . . . . . . | Flap controlled fresh air plenum chamber, with 3 -speed blower and air distribution system, centralized control unit |
| V arious |  |
| Bumpers | Front and rear, each with two overrider horns |
| Spare wheel | Thief-proof mounting under front lid |
| Fuel tank...................... | In front compartment |
| Tools and accessories | In front compartment |
| Dimensions and weights |  |
| Wheelbase | 2268 mm (89.3 ${ }^{\text {"') }}$ ) |
| Track front | 1362 mm ( $53.6^{\prime \prime}$ ) |
| rear | 1343 mm (52.8') |
| Length | 4163 mm (163.8") |
| Width . | 1610 mm (63.4") |
| Height (unladen) | 1320 mm ( $52.0{ }^{\prime \prime}$ ) |
| Overhang, front. | 865 mm (34.1") |
| rear | 1055 mm (41.6 ${ }^{\prime \prime}$ ) |
| Ground clearance (laden) . . . . . . . . . | 150 mm ( 5.9") |
| Ground clearance between wheels... | 140 mm ( 5.5") |
| Dry weight (DIN) | $1020 \mathrm{~kg}(2249 \mathrm{lbs})$ |
| Permitted total weight . . . . . . . . . . | 1400 kg ( 3087 lbs ) |
| Permitted axle load |  |
| front | 600 kg (1323 lbs) |
| rear . . . . . . . . . . . . . . . . . . . . . | $840 \mathrm{~kg}(1773 \mathrm{lbs})$ |
| Weight of engine, ready to |  |
| Weight of transmission, ready to install, with oil......... approx. | 50 kg (110 lbs) |

Filling capacities

| Fuel tank | Approx. 62 liters (16.4 US gal.), including 6 liters (1.6 US gal.) reserve |
| :---: | :---: |
| Engine and oil tank | Approx. 9 liters (19 US pints) branded HD oil; in summer SAE 30 , in winter SAE 20 for temperatures from $-15^{\circ} \mathrm{C}\left(+5^{\circ} \mathrm{F}\right)$ to $0^{\circ} \mathrm{C}$ $\left(32^{\circ} \mathrm{F}\right)$, SAE 10 for temperatures below $-15^{\circ} \mathrm{C}\left(+5^{\circ} \mathrm{F}\right)$ |
| Transmission and differential ....... | Approx. 2.5 liters (5.3 US pints) SAE 90 hypoid |
| Brake fluid reservoir . . . . . . . . . . . . . | Approx. 0.2 liters (0.42 US pints) |
| Windshield washer | Approx. 2 liters (4.2 US pints) |
| Performance |  |
| Output | 110 BHP (DIN) |
| at engine speed ................. | 5800 rpm |
| Maximum torque | $16 \mathrm{mkp}(116 \mathrm{lb} / \mathrm{ft})$ |
| at engine speed | 4200 rpm |
| Mean piston speed at maximum output $\qquad$ | $12.8 \mathrm{~m} / \mathrm{sec}(2520 \mathrm{ft} / \mathrm{min})$ |
| Mean effective pressure at maximum engine output . | $8.6 \mathrm{kp} / \mathrm{cm}^{2}(122.3 \mathrm{psi})$ |
| Min, fuel consumption............. at engine speed | $\begin{aligned} & 230 \mathrm{~g} / \mathrm{BHP} / \mathrm{hr} \\ & 3300 \mathrm{rpm} \end{aligned}$ |
| Maximum road speed . . . . . . . . . . . | $200 \mathrm{kph}(124 \mathrm{mph})$ |
| Output per liter . . . . . . . . . . . . . . . | 55 BHP |
| Power/weight ratio (ready for road). | 9.9 kg . 21.8 lbs )/BHP (DIN) |
| Speeds in indirect ratios(theoretical) | See transmission diagrams, group R |
| Fuel consumption |  |
| Fuel consumption (standard test method) $\qquad$ | 9 liters per 100 km ( 26 US mpg ) |
| Min, octane rating.. | 96 (RM) |

Vehcile type: 911 E

Engine type: 911 E

| Engine |  |
| :---: | :---: |
| Type . . . . . . . . . . . . . . . . . . . . . . . | A ir cooled four-stroke gasoline engine combined to form a single unit with clutch, transmission and rear axle. Mounted at rear of vehicle |
| Number of cylinders . . . . . . . . . . . . | 6 |
| Cylinder layout | Horizontally opposed $3 \times 3$ |
| Bore | 80 mm (3.150") |
| Stroke | 66 mm (2.598") |
| Capacity | 1991 cc (121.5 cu.in.) |
| Compression ratio | $9.1: 1$ |
| Compression test | 9-11 kp/cm ${ }^{2}$ (128-157 psi) - after 12 compression strokes |
| Total dry weight | Approx. 184 kg ( 406 lbs ) |
| Crankcase | Light alloy, two-part |
| Cylinders | Separate cylinder blocks |
| Cylinder material | Biral (cast-iron with light alloy fins) |
| Cylinder heads | Separate, light alloy |
| Valve seats | Shrink fit |
| Valve guides | Shrink fit, special bronze |
| Spark plug seats | Heli-coil inserts |
| Crankshaft | Forged |
| Main bearings | 8 plain bearings |
| Main bearings $1-7$ | 3-layer split shells |
| Main bearing 8 | 1 piece bushing, hard lead |
| Main bearing 1 | Guide bearing |
| Connecting rods | Forged steel, soft nitrided |
| Big end bearings | 3-layer |
| Piston pin bushings . . . . . . . . . . . . | Kuprodur, turned |
| Pistons | Light alloy, forged, box section |
| Piston rings | 2 compression rings, 1 oil scraper |
| Valve operation . . . . . . . . . . . . . . | One overhead camshaft for each cylinder bank |
| Camshaft. | Cast, with 3 plain bearings mounted directly in cambox |
| Camshaft drive | Chains |
| Valve layout | Overhead |
| Valve springs | 2 coil springs per valve |
| Valve clearances <br> (adjust with engine cold) |  |
| Inlet | $0.10 \mathrm{~mm}\left(0.0039{ }^{\prime \prime}\right)$ |
| Exhaust | $0.10 \mathrm{~mm}\left(0.0039{ }^{\prime \prime}\right)$ Measured between valve and rocker |
| (measured with $1 \mathrm{~mm} / 0.04$ " valve clearance) |  |
| Inlet opens before TDC . | $29^{\circ}$ |
| Inlet closes after BDC. | $39^{\circ}$ |
| Exhaust opens before BDC . . . . . . | $39^{\circ}$ |
| Exhaust closes after TDC . . . . . . | $19^{\circ}$ |
| Cooling | Air cooled with axial blower on generator |
| Blower drive . . . . . . . . . . . . . . . . | By V -belt from crankshaft |


| Air flow rate. | 1480 liters ( $52.5 \mathrm{cu} . \mathrm{ft}$ )/sec at 6500 rpm |
| :---: | :---: |
| Lubrication | Dry sump with pressure oil circulation |
| Oil cooling | Oil cooler on crankcase within flow from blower |
| Oil pressure gauge | Electric |
| Ignition | High tension battery/condenser ignition |
| Ignition transformer (coil) . ......... | Bosch |
| Distributor | Bosch |
| Contact breaker points (min.) ...... | 0.3 mm (0.012") |
| Ignition point | $30^{\circ}$ before TDC at 6000 rpm |
| Firing order . | 1-6-2-4-3-5 |
| Spark plugs |  |
| Bosch | W 265 P 21, W 265 T 2SP |
| Spark plug thread .................. | $14 \times 1.25 \mathrm{~mm}$ |
| Spark plug gap .. | 0.35 mm (0.014") |

## Clutch

Type
.........................
Clutch pedal free travel
Total lining area

Fichtel and Sachs - M 215 K single dry plate
Approx. $20 \mathrm{~mm}\left(0.8^{\prime \prime}\right)$
$203 \mathrm{~cm}^{2}$ (31 sq. in.)

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Fuel system
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| Fuel injection | Bosch 6 element double row injection pump |
| :---: | :---: |
| Air cleaner | Intake air muffler with Micronic element |
| Fuel pump | One electric fuel pump |
| Delivery pressure of electric pump.. | $0.8 \pm 0.2 \mathrm{~atm}(11.38 \pm 2.84 \mathrm{psi})$ |
| Flow rate of electric pump | approx. 110 liters (29.1 US gal.)/hr. |
| Fuel purification | Mesh filter in fuel tank |
| Fuel filter | Micro filter in front of injection pump with built-in restrictor valve |


| Service voltage | 12 V olt |
| :---: | :---: |
| Batteries | $2 \times 12$ Volt, $36 \mathrm{mp} / \mathrm{hr}$. |
| Generator | Bosch K 1-14V 770 W |
| Regulator | Bosch VDN 1 |
| Crankshaft - Generator shaft drive ration $\qquad$ | Approx, $1: 1.4$ |
| Starter | Bosch EB ( 12 V 0.8 hp ) |
| 2 Headlights, high and low <br> beam (Quartz-iodine) ... | Each $2 \times \mathrm{H} 155 \mathrm{~W}$ |
| 2 Headlights, high and low beam (spherical bulbs with vertical dimming) for countries driving on left only ........... for asymmetric low beam | Each 45/40 Watt Each 45/40 Watt |
| 2 side lights <br> for all countries except USA, inside headlight units for USA, in front turn indicators | Each 4 Watt |



| Shock absorbers, front $\qquad$ <br> rear $\qquad$ | In spring strut <br> Double acting telescopic shock absorbers |
| :---: | :---: |
| Steering | ZF-rack and pinion |
| Overall ratio | 17.78: 1 (at straight ahead position) |
| Number of turns of steering wheel from lock to lock $\qquad$ | Approx. 3.1 |
| Min. turning circle ................ | Approx. 10.7 meters ( 35 ft . 2 in .) |
| Toe-in, front $\ldots$. . . . . . . . . . . . . . . | $\begin{aligned} & 0^{0} \\ & 0^{\circ} \pm 10^{\circ} \end{aligned}$ |
|  | $\begin{aligned} & 0^{0} \pm 20^{\prime} \\ & -50^{\prime} \pm 20^{\prime} \end{aligned}$ |
| Kingpin inclination ................. | $10^{\circ} 55^{\prime}$ |
| Castor . .......... | $6^{\circ} 45^{\prime}{ }^{+}-45^{\prime}$ |
| Toe-out at $20^{\circ}$ wheel lock........ | $0^{\circ}$ to $30^{\prime}$ towards toe-in |
| Wheels | Light alloy, forged |
| Rims | 6 Jx 15 , for USA and Sportomatic $51 / 2 \mathrm{~J} \times 14$ |
| Tire pressures (suggested), front ..... | $1.8 \mathrm{~atm}(26 \mathrm{psi})$; for speeds above $200 \mathrm{kph}(124 \mathrm{mph})$ : $2.2 \mathrm{~atm}(31 \mathrm{psi})$ |
| rear .... | 2. 0 atm ( 28 psi ); for speeds above $200 \mathrm{kph}(124 \mathrm{mph})$ : |
|  | 2.4 atm ( 34 psi ) |
| Service brake (foot brake) ......... | Disc brakes |
| Service brake operating system . .... | Hydraulic |
| Effective total rubbed area . . . . . . . | $257 \mathrm{~cm}^{2}$ (39.2 sq. in.) |
| Brake disc diameter, front ......... | 282.8 mm (11.1 in.), internally ventilated |
| rear | 290 mm (11.4 in.), internally ventilated |
| Effective brake disc diameter |  |
| front | 228 mm (8.97 in.) |
| rear | 244 mm (9.61 in.) |
| Parking brake .................. | Operates mechanically on both rear wheels |
| Superstructure |  |
|  | All steel body shell welded to frame, dropped nose section, fast back on Coupe model |
| Doors .............................. | 2 doors, front hinged |
| Width | 1050 mm (41. 3 in .) mean width |
| Opening angle | Approx. $70^{\circ}$ |
| Windows |  |
| Windshield | One piece, curved in both planes |
| Door windows | Fully retracting winding windows |
| Rear side windows | Front hinged with locking catch |
| Rear window . . . . . . . . . . . . . . . . | Full width, curved, electrically heated |
| Type of glass.................. | Safety glass |
| Windshield wipers | Electric, 2 parallel wiper arms |
| Opening panels |  |
| front | Rear hinged, with hydraulic prop, released from inside the car |
| rear | Top hinged, with hydraulic prop, released from inside the car |
| Seats |  |
| Number of seats | $2 / 2$ |
| front | 2 separate adjustable seats with reclining mechanism |
| rear... | 2 emergency seats with seat backs folding forwards to provide <br> a baggage shelf |


| Dashboard. | Speedometer with total and trip distance recorders, side-light telltale, illuminated <br> Electric revolution counter with built-in telltales for high beam and turn indicators, illuminated <br> Combined instrument with oil temperature gauge, oil pressure gauge and generator telltale, illuminated <br> Clock <br> 3 -position switch for windshield wipers on steering column outer tube <br> Ignition/starter switch, main light switch <br> Cigar lighter, ashtray, lockable glove box, grab handle <br> Turn indicator/low beam/headlight flasher switch on steering column <br> Steering wheel with horn push |
| :---: | :---: |
| Interior equipment |  |
| Floor . . . . | Fitted carpet |
| Center tunnel | Carpet trim |
| Front side panels | Carpet trim |
| Doors and side panels ............. | Upholstered |
| Roof lining | Plastic material |
| Heating | Remote controlled warm air heater with hot and cold air mixing 2 defroster nozzles for windshield and 2 warm air outlets inside members below the doors |
| Ventilation | Flap controlled fresh air plenum chamber, with 3 -speed blower and air distribution system, centralized control unit |
| Various |  |
| Bumpers | Front and rear, each with two overrider horns |
| Spare wheel | Thief-proof mounting under front lid |
| Fuel tank. | In front compartment |
| Tools and accessories | In front compartment |
| Dimensions and weights |  |
| Wheelbase | 2268 mm (89.3 ${ }^{\text {"') }}$ |
| Track front rear | $\begin{aligned} & 1374 \mathrm{~mm}\left(54.0^{\prime \prime}\right)-14^{\prime \prime} \text { rims }=1364 \mathrm{~mm}\left(53.7^{\prime \prime}\right) \\ & 1355 \mathrm{~mm}\left(53.3^{\prime \prime}\right)-14^{\prime \prime} \text { rims }=1345 \mathrm{~mm}\left(52.9^{\prime \prime}\right) \end{aligned}$ |
| Length | 4163 mm (163.8") |
| Width | 1610 mm (63.4") |
| Height (unladen) | 1320 mm (52.0") - Coupe |
| Overhang, front $\qquad$ <br> rear $\qquad$ | $\begin{array}{r} 865 \mathrm{~mm}\left(34.1^{\prime \prime}\right) \\ 1055 \mathrm{~mm}\left(41.6^{\prime \prime}\right) \end{array}$ |
| Ground clearance (laden) | 150 mm (5.9") |
| Ground clearance between wheels . . . | 140 mm (5.5") |
| Dry weight (DIN) | 1020 kg (2249 lbs) |
| Permitted total weight | 1400 kg ( 3087 lbs ) |
| Permitted axle load, front ......... . <br> rear | $\begin{aligned} & 600 \mathrm{~kg}(1323 \mathrm{lbs}) \\ & 840 \mathrm{~kg}(1773 \mathrm{lbs}) \end{aligned}$ |
| Weight of engine, ready to install, without oil............... . approx. | 184 kg (406 lbs) |
| Weight of transmission, ready to install, with oil..........approx. | $50 \mathrm{~kg}(110 \mathrm{lbs})$ |

Filling capacities

| Fuel tank........................ | Approx. 62 liters (16.4 US gal.), includ reserve |
| :---: | :---: |
| Engine and oil tank | Approx. 9 liters(19 US pints) branded H in winter SAE 20 for temperatures from ( $32^{\circ} \mathrm{F}$ ), SAE 10 for temperatures below |
| Transmission and differential. | Approx. 2.5 liters (5.3 US pints) SAE |
| Brake fluid reservoir | Approx. 0. 2 liters (0.42 US pints) |
| Windshield washer | Approx. 2 liters (4.2 US pints) |
| Performance |  |
| Output $\qquad$ at engine speed $\qquad$ | 140 BHP (DIN) 6500 rpm |
| Maximum torque $\qquad$ at engine speed $\qquad$ | $\begin{aligned} & 17.8 \mathrm{mkp}(128.8 \mathrm{lb} / \mathrm{ft}) \\ & 4500 \mathrm{rpm} \end{aligned}$ |
| Mean piston speed at maximum output $\qquad$ | $14.3 \mathrm{~m} / \mathrm{sec}(2910 \mathrm{ft} / \mathrm{min})$ |
| Mean effective pressure at maximum engine output ...... | $9.75 \mathrm{kp} / \mathrm{cm}^{2}$ ( 138.7 psi ) |
| Min, fuel consumption ............. at engine speed $\qquad$ | $\begin{aligned} & 228 \mathrm{~g} / \mathrm{BHP} / \mathrm{hr} \\ & 3300 \mathrm{rpm} \end{aligned}$ |
| Maximum road speed | $215 \mathrm{kph}(133 \mathrm{mph})$ |
| Output per liter | 70 BHP |
| Power/weight ratio (ready for road) . . | 7.8 kg . 17.2 lbs )/BHP (DIN) |
| Speeds in indirect ratios(theoretical) | See transmission diagrams, group R |
| Fuel consumption |  |
| Fuel consumption (standard test |  |
| Min, octane rating . | Approx. 98-100 (RM) |

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Vehicle type: 911 S
Engine type: 911 S
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Engine

| Type . . . . . . . . . . . . . . . . . . . . . . . . | Air cooled four-stroke gasoline engine combined to form a single unit with clutch, transmission and rear axle. Mounted at rear of vehicle |
| :---: | :---: |
| Number of cylinders . . . . . . . . . . . | 6 |
| Cylinder layout | Horizontally opposed $3 \times 3$ |
| Bore | $80 \mathrm{~mm} \mathrm{(3.150")}$ |
| Stroke | 66 mm (2.598") |
| Capacity | 1991 cc (121. $5 \mathrm{cu} . \mathrm{in}$. |
| Compression ratio | 9. $9: 1$ |
| Compression test | 9-11 kp/cm ${ }^{2}$ (128-157 psi) - after 12 compression strokes |
| Total dry weight | Approx. 184 kg ( 406 lbs ) |
| Crankcase | Light alloy, two-part |
| Cylinders | Separate cylinder blocks |
| Cylinder material. | Biral (cast-iron with light alloy fins) |
| Cylinder heads | Separate, light alloy |
| $V$ alve seats | Shrink fit |
| $V$ alve guides | Shrink fit, special bronze |
| Spark plug seats | Heli-coil inserts |
| Crankshaft | Forged |
| Main bearings | 8 plain bearings |
| Main bearings $1-7$ | 3-1ayer split shells |
| Main bearing 8 | 1 piece bushing, hard lead |
| M ain bearing 1 | Guide bearing |
| Connecting rods | Forged steel, soft nitrided |
| Big end bearings | 3-layer |
| Piston pin bushings | Kuprodur, turned |
| Pistons | Light alloy, forged, box section |
| Piston rings | 2 compression rings, 1 oil scraper |
| $V$ alve operation | One overhead camshaft for each cylinder bank |
| Camshaft | Cast, with 3 plain bearings mounted directly in cambox |
| Camshaft drive | Chains |
| Valve layout | Overhead |
| V alve springs | 2 coil springs per valve |
| Valve clearances <br> (adjust with engine cold) |  |
| Inlet | $0.10 \mathrm{~mm}\left(0.0039^{\prime \prime}\right)$ ) |
| Exhaust | $0.10 \mathrm{~mm}\left(0.0039^{\prime \prime}\right)$ Measured between valve and rocker |
| ```Valve test timing (measured with 1 mm/0.04" valve clearance)``` |  |
| Inlet opens before TDC | $38^{\circ}$ |
| Inlet closes after BDC. | $50^{\circ}$ |
| Exhaust opens before BDC | $40^{\circ}$ |
| Exhaust closes after TDC . . . . . | $20^{\circ}$ |
| Cooling . . . . . . . . . . . . . . . . . . . . . | Air cooled with axial blower on generator |
| Blower drive . | By V -belt from crankshaft |


| Air flow rate....................... | 1550 liters ( $54.2 \mathrm{cu} . \mathrm{ft}$ )/sec at 6800 rpm |
| :---: | :---: |
| Lubrication | Dry sump with pressure oil circulation |
| Oil cooling | Oil cooler on crankcase within flow from blower |
| Oil pressure gauge . . . . . . . . . . . . . . . | Electric |
| Ignition | High tension battery/condenser ignition |
| Ignition transformer (coil) .......... | Bosch |
| Distributor | Bosch |
| Contact breaker points (min.) | 0.3 mm (0.012") |
| Ignition point . . . . . . . . . . . . . . . . . . | $30^{\circ}$ before TDC at 6000 rpm |
| Firing order . ..................... | 1-6-2-4-3-5 |
| Spark plugs |  |
| Bosch | W 265 P 21, W 265 T 2SP |
| Spark plug thread | $14 \times 1.25 \mathrm{~mm}$ |
| Spark plug gap . | 0.35 mm ( $0.014^{\prime \prime}$ ) |
| Clutch |  |
| Type | Fichtel and Sachs - M 215 K single dry plate |
| Clutch pedal free travel............. | Approx. 20 mm (0.8') |
| Total lining area . . . . . . | $203 \mathrm{~cm}^{2}$ (31 sq. in.) |
| Fuel system |  |
| Fuel injection | Bosch 6 element double row injection pump |
| Air cleaner | Intake air muffler with Micronic element |
| Fuel pump. | One electric fuel pump |
| Delivery pressure of electric pump... | $0.8 \pm 0.2 \mathrm{~atm}(11.38 \pm 2.84 \mathrm{psi})$ |
| Flow rate of electric pump ......... | A pprox. 110 liters (29.1 US gal. )/hr. |
| Fuel purification.. | Mesh filter in fuel tank |
| Fuel filter | Micro filter in front of injection pump with built-in restrictor valve |
| Electrical system |  |
| Service voltage | 12 V olt |
| Batteries | $2 \times 12 \mathrm{Volt}, 36 \mathrm{amp} / \mathrm{hr}$. |
| Generator | Bosch K 1-14V 770 W |
| Regulator . . . . . . . . . | Bosch VDN 1 |
| Crankshaft - Generator shaft drive ration $\qquad$ | Approx. 1: 1.4 |
| Starter | Bosch EB ( 12 V 0.8 hp ) |
| 2 Headlights, high and low beam (Quartz-iodine) . . . . . . . . . | Each $2 \times \mathrm{H} 155 \mathrm{~W}$ |
| 2 Headlights, high and low beam (spherical bulbs with vertical dimming) for countries driving on left only ............. for asymmetric low beam . ..... | Each 45/40 Watt Each 45/40 Watt |
| 2 side lights <br> for all countries except USA, inside headlight units for USA, in front turn indicators. . | Each 4 Watt |

4 side boundary lights in front rear turn indicators (USA only)

Each 4 Watt
2 rear lights in turn indicator -
stop - rear light units . . . . . . .
Emergency warning flasher system (front and rear turn indicators)
2 front turn indicators $\qquad$ .......
2 turn indicator - stop lights.
2 license plate lights
1 reversing light
Interior light ( 2 fitted to Coupe).
Glove box light $\qquad$
Revolution counter - instrument lighting $\qquad$
High beam telltale . . . . . . . . . . . . . . . . . . .
Combined instrument lighting
Generator telltale
Oil pressure telltale
$\qquad$
Speedometer lighting
Fuses
Window lifts, windshield wipers,
emergency warning light . . . . . . .
Cigar lighter, stop light, sliding
roof
High beam, low beam
Turn indicators, side lights, license plate lights $\qquad$ 8/15 Amp 8/15 Amp.

5/ 9 Amp .

Transmission and rear axle

Type
Manual gearbox
For 1st to 5 th gear ratios, see gearbox
diagram, group R
Reverse gear ratio .
Gear shift
Final drive

Rear axle ratio $\qquad$

Chassis

Frame $\qquad$ Welded box section steel feet, welded to superstructure
Suspension, front
Independent, with wishbones and spring struts Independent, semi-trailing arms, drive to rear wheels by half shafts
1 self-levelling hydropneumatic spring strut per wheel
1 round section torsion bar, horizontally mounted, per wheel
$36^{\circ} 30^{\prime}-37^{\circ}$

| Shock absorbers, front $\ldots \ldots \ldots$. . . . . . . rear . . . . . . . . | In spring strut Double acting telescopic shock absorbers |
| :---: | :---: |
| Stabilizers | Front and rear, transverse |
| Steering . ........................ | ZF-rack and pinion |
| Overall ratio . | 17.78: 1 (at straight ahead position) |
| Number of turns of steering wheel from lock to lock $\qquad$ | Approx. 3.1 |
| Min, turning circle .............. | Approx. 10.7 meters (35 ft. 2 in .) |
| Toe-in, front ................... |  |
| rear ................... | $0^{\circ} \pm 10^{\circ}$ |
| Camber, front | $0^{\circ} \pm 20^{\circ}$ |
| rear | $-50^{ \pm} \pm 20^{\text { }}$ |
| King pin inclination .............. | $10^{\circ} 55^{\prime}$ |
| Castor . . . . . . . . . . . . . . . . . . . . | $6^{\circ} 45^{\prime} \pm 45^{\prime}$ |
| Toe-out at $20^{\circ}$ wheel lock...... | $0^{\circ}$ to $30^{\prime}$ towards toe-in |
| Wheels | Light alloy, forged |
| Rims | $6 \mathrm{~J} \times 15$ |
| Tires | 185/ 70 VR-15 |
| Tire pressures (suggested), front ... | $1.8 \mathrm{~atm}(26 \mathrm{psi})$; for speeds above $200 \mathrm{kph}(124 \mathrm{mph})$ : |
| rear ... | 2. 0 atm (28 psi); for speeds above $200 \mathrm{kph}(124 \mathrm{mph})$ : |
|  | $2.4 \mathrm{~atm}(34 \mathrm{psi})$ |
| Service brake (foot brake) .. | Disc brakes |
| Service brake operating system .... | Hydraulic |
| Effective total rubbed area ....... | $257 \mathrm{~cm}^{2}$ (39.2 sq. in.) |
| Brake disc diameter, front ....... | 282.8 mm (11.1 in.), internally ventilated |
| rear | 290 mm (11.4 in.), internally ventilated |
| Effective brake disc diameter |  |
| front | 228 mm (8.97 in.) |
| rear. | 244 mm (9.61 in.) |
| Parking brake ................. | Operates mechanically on both rear wheels |
| Superstructure |  |
| Type ............................. | All steel body shell welded to frame, dropped nose section, fast back on Coupe model |
| Doors.. | 2 doors, front hinged |
| Width | 1050 mm (41. 3 in.) mean width |
| Opening angle | Approx. $70^{\circ}$ |
| Windows |  |
| Windshield | One piece, curved in both planes |
| Doors windows | Fully retracting winding windows |
| Rear side windows .............. | Front hinged with locking catch |
| Rear window | Full width, curved, electrically heated |
| Type of glass | Safety glass |
| Windshield wipers . . . . . . . . . . . | Electric, 2 parallel wiper arms |
| Opening panels |  |
| front $\qquad$ <br> rear | Rear hinged, with hydraulic prop, released from inside the car Top hinged, with hydraulic prop, released from inside the car |
| Seats |  |
| Number of seats | $2 / 2$ |
| front | 2 separate adjustable seats with reclining mechanism |
| rear. | 2 emergency seats with seat backs folding forwards to provide a baggage shelf |


| Dashboard. | Speedometer with total and trip distance recorders, side-light telltale, illuminated <br> Electric revolution counter with built-in telltales for high beam and turn indicators, illuminated <br> Combined instrument with oil temperature gauge, oil pressure gauge and generator telltale, illuminated <br> Clock <br> 3 -position switch for windshield wipers on steering column outer tube <br> Ignition/starter switch, main light switch <br> Cigar lighter, ashtray, lockable glove box, grab handle <br> Turn indicator/low beam/headlight flasher switch on steering column <br> Steering wheel with horn push |
| :---: | :---: |
| Interíor equipment |  |
| Floor | Fitted carpet |
| Center tunnel | Carpet trim |
| Front side panels | Carpet trim |
| Doors and side panels | Upholstered |
| Roof lining . | Plastic material |
| Heating | Remote controlled warm air heater with hot and cold air mixing, 2 defroster nozzles for windshield and 2 warm air outlets inside members below the doors |
| Ventilation ........ | Flap controlled fresh air plenum chamber, with 3 -speed blower and air distribution system, centralized control unit |
| Various |  |
| Bumpers | Front and rear, each with two overrider horns |
| Spare wheel | Thief-proof mounting under front lid |
| Fuel tank | In front compartment |
| Tools and accessories | In front compartment |

Dimensions and weights

| Wheelbase | 2268 mm (89. $3^{\prime \prime}$ ) |
| :---: | :---: |
| Track front | 1374 mm (54.0") |
| rear | 1355 mm ( $53.3^{\prime \prime}$ ) |
| Length | 4163 mm (163.8 $\mathrm{C}^{\text {" }}$ ) |
| Width | 1610 mm (63.4") |
| Height (unl aden) | 1320 mm (52.0') - Coupe |
| Overhang, front | 865 mm (34.1") |
| rear | 1055 mm (41.6 $\mathbf{6}^{\text {I' }}$ ) |
| Ground clearance (laden) | 150 mm (5.9") |
| Ground clearance between wheels.. | 140 mm (5.5') |
| Dry weight (DIN) | $995 \mathrm{~kg}(2194 \mathrm{lbs})$ |
| Permitted total weight | 1400 kg ( 3087 lbs ) |
| Permitted axle load |  |
| front | 600 kg (1323 lbs) |
| rear | 840 kg (1773 lbs) |
| Weight of engine, ready to install, without oil .... approx | 184 kg (406 lbs) |
| Weight of transmission, ready to install, with oil...... approx. | $50 \mathrm{~kg}(110 \mathrm{lbs})$ |

Filling capacities

| Fuel tank .......................... | Approx. 62 liters (16.4 US gal.), including 6 liters (1. 6 US gal.) reserve |
| :---: | :---: |
| Engine and oil tank ................. | Approx. 9 liters (19 US pints) branded HD oil; in summer SAE 30, in winter SAE 20 for temperatures from $-15^{\circ} \mathrm{C}\left(+5^{\circ} \mathrm{F}\right)$ to $0^{\circ} \mathrm{C}$ $\left(32^{\circ} \mathrm{F}\right)$, SAE 10 for temperatures below $-15^{\circ} \mathrm{C}\left(+5^{\circ} \mathrm{F}\right)$ |
| Transmission and differential ....... | Approx. 2.5 liters (5.3 US pints) SAE 90 hypoid |
| Brake fluid reservoir ................ | Approx. 0.2 liters (0.42 US pints) |
| Windshield washer . . . . . . . . . . . . . . | Approx. 2 liters (4.2 US pints) |
| Performance |  |
|  | 170 BHP (DIN) |
| at engine speed | 6800 rpm |
| Maximum torque . . . . . . . . . . . . . . . . | $18.5 \mathrm{mkp}(133.8 \mathrm{lb} / \mathrm{ft})$ |
| at engine speed | 5500 rpm |
| Mean piston speed at maximum output $\qquad$ | $14.9 \mathrm{~m} / \mathrm{sec}(2934 \mathrm{ft} / \mathrm{min})$ |
| Mean effective pressure at maximum engine output $\qquad$ | $\left.11.3 \mathrm{kp} / \mathrm{cm}^{2}{ }^{(160.7} \mathrm{psi}\right)$ |
| Min, fuel consumption $\qquad$ at engine speed $\qquad$ | $\begin{aligned} & 236 \mathrm{~g} / \mathrm{BHP} / \mathrm{hr} \\ & 4000 \mathrm{rpm} \end{aligned}$ |
| Maximum road speed . . . . . . . . . . . . . | $225 \mathrm{kph}(140 \mathrm{mph})$ |
| Output per liter.............. | 85 BHP |
| Power/weight ratio (ready for road) .. | 6.3 kg (13.9 lbs)/BHP (DIN) |
| Speeds in indirect ratios(theoretical) | See transmission diagrams, group R |
| Fuel consumption |  |
| Fuel consumption (standard test method $\qquad$ | 10.2 liters per 100 km (23 US mpg) |
| Min, octane rating . . . . . . approx. | 98-100 (RM) |

technical data

|  | 911 T | 911 E | 911 s |
| :---: | :---: | :---: | :---: |
| Engine |  |  |  |
| Type | air cooled, four stroke, gasoline combustion engine, unitized with clutch and drive train at rear of vehicle |  |  |
| Number of cylinders |  | 6 | 6 |
| Cylinder arrangement | horizontally opposed six, three cylinders per bank |  |  |
| Bore | 84 mm (3.31 in.) | 84 mm (3.31 in.) | 84 mm (3.31 in.) |
| Stroke | $66 \mathrm{~mm}(2.60 \mathrm{in}$.) | 66 mm (2.60 in.) | 66 mm (2.60 in.) |
| Total piston displacement | 2195 cc (134 CID) | 2195 cc (134 CID) | 2195 cc (134 CID) |
| Compression ratio | 8.6:1 | 9.1:1 | 9.8:1 |
| Compression pressure | $9-11 \mathrm{kp} / \mathrm{cm}^{2}(128-157 \mathrm{psi})$, max. pressure difference between cylinders $1.5 \mathrm{kp} / \mathrm{cm}^{2}$ (21.4 psi) with oil temperature of $60^{\circ} \mathrm{C}$ minimum |  |  |
| Horsepower @ rpm | $\begin{aligned} & 125 \text { DIN HP/5800 } \\ & (142 \text { SAE HP) } \end{aligned}$ | 155 DIN HP/6200 ( 175 SAE HP) | 180 DIN HP/6500 <br> (200 SAE HP) |
| Torque @ rpm | 18 mkp (148 ft. 1 bs .)/4200 | 19.5 mkp (160 ft.lbs.)/4500 | 20.3 mkp (164 ft. 1 bs .)/5200 |
| Maximum engine speed | 6500 rpm | 6700 rpm | 7200 rpm |
| Cut-off speed of rotor in ignition distributor | $6500 \pm 100 \mathrm{rpm}$ | $7100 \pm 100 \mathrm{rpm}$ | $7300 \pm 100 \mathrm{rpm}$ |
| Required fuel octane rating | 96 (RON) | 98 (RON) | 98 (RON) |
| Engine weight approx. | 176 kp (387 lbs.) | 182 kp (400 lbs.) | $182 \mathrm{kp}(400 \mathrm{lbs}$. |
| Cooling | air cooled |  |  |
| Cooling fan drive | off crankshaft by V -belt |  |  |
| Blower air flow | $12301 / \mathrm{sec}$ @ 5800 rpm of crankshaft | 1380 1/sec @ 6500 rpm of crankshaft | 1380 1/sec @ 6500 rpm of crankshaft rpm |
| Lubric ation | dry sump | dry sump | dry sump |

STD 31

|  | 911 | 911 E | 911 S |
| :---: | :---: | :---: | :---: |
| Oil cooling | oil cooler on crankcase in air stream of blower | oil cooler on crankcase in air stream of blower | oil cooler on crankcase in air stream of blower; supplemental oil cooler in front of vehicle |
| Oil pressure indication | by warning light | by gauge (in psi) | by gauge (in psi) |
| Oil filter | full flow system | full flow system | full flow system |
| Oil capacity, w/filter | 91 tr (9.5 qts) | 9 1tr (9.5 qts) | 9 1tr ( $9.5 \mathrm{q}^{\prime}$ B) <br> (first filling approx. 10 ltr / <br> 10.5 qts incl. oil cooler) |
| Oil consumption | 1.5-2.0 qts/600 mi | $1.5-2.0 \mathrm{qts} / 600 \mathrm{mi}$ | $1.5-2.0 \mathrm{qts} / 600 \mathrm{mi}$ |
| Cylinder heads | light alloy, finned individual castings for each cylinder |  | light alloy ( Y -alloy) finned individual castings for each cylinder |
| Valve seat inserts | shrunk-in, grey cast iron | shrunk-in, grey cast iron | shrunk-in, grey cast iron <br> shrunk-in, special bronze |
| Valve guides | shrunk-in, special bronze | shrunk-in, special bronze | shrunk-in, special bronze |
| Spark plug threads | $14 \times 1.25$, machined into cylinder heads | $14 \times 1.25$, machined into cylinder heads | $14 \times 1.25$, machined into cylinder heads |
| Valve timing | OHC, 1 cam per cylinder bank | OHC, 1 cam per cylinder bank | OHC, 1 cam per cylinder bank |
| Camshaft | cast steel, in three plain bearings in base metal of camshaft housing |  |  |
| Camshaft drive | by chain | by chain | by chain |
| Valves | 1 intake and 1 exhaust valve per cylinder |  |  |
| Valve arrangement | overhead in "V" | overhead in "V" | overhead in "V" |
| Exhaust valves | sodium cooled, with reinforced seat |  |  |
| Valve springs | 2 coil springs per valve |  |  |
| Valve clearance, cold: intake exhaust | $\begin{aligned} & 0.10 \mathrm{~mm}(.004 \mathrm{in} .) \\ & 0.10 \mathrm{~mm}(.004 \mathrm{in} .) \end{aligned}$ | valve stem and rocker arm |  |



|  | 911 T | 911 E | 911 S |
| :---: | :---: | :---: | :---: |
| Distributor type | Marelli S 112 BX or Bosch JFDRG 0231159008 | Bosch JFDRG 0231159006 | Bosch JFDRG 0231159007 |
| Ignition timing | $35^{\circ}$ BTC @ 6000 rpm | $30^{\circ}$ BTC @ 6000 rpm | $30^{\circ}$ BTC @ 6000 rpm |
| Firing order | 1-6-2-4-3-5 | 1-6-2-4-3-5 | centrifugal |
| Spark advance | centrifugal |  | $38^{0} \pm 3^{0} \text {, or } 0.3 \mathrm{~mm}$ |
| Dwell angle, breaker point gap | Marelli $=40^{\circ} \pm 3^{\circ}$, or $0.44^{+}$ <br> $0.03 \mathrm{~mm}(0.016 \pm 0.001 \mathrm{in}$.); <br> Bosch $=38^{\circ} \pm 3^{\circ}$ | $38^{\mathrm{o}}-3^{\mathrm{o}}$, or 0.3 mm (0.012 in.) minimum | (0.012 in.) minimum |
| Spark plugs | Beru 240/14/3, 250/14/3P | Beru 265/14/3P | Beru 265/14/3P |
| Optional brand | Bosch W230/T30, W250/P21 | Bosch W265 P 21 <br> all plugs 0.6 mm | Bosch W265 P 21 <br> all plugs 0.6 mm |
| Spark plug gap | all plugs 0.6 mm | six-plunger, double-row | six-plunger, double-row |
| Fuel system | triple-throat downdraft Zenith carburetors | Bosch fuel injection pump | Bosch fuel injection pump |
| Air cleaner | induction silencer with micronic filter cartridge | induction silencer with micronic filter cartridge | induction silencer with micronic filter cartridge 1 electric roll-cell pump |
| Fuel pump | 1 electric roll-cell pump | 1 electric roll-cell pu | $125 \mathrm{ltr} / \mathrm{h}$ (. 55 gpm ) |
| Delivery rate | $80 \mathrm{ltr} / \mathrm{h}$ (. 352 gpm ) | $125 \mathrm{lr} / \mathrm{h}$ (.55 grm) | 1 atm (14.2 psi) |
| Delivery pressure | 0.3 atm (4.3 psi) | 1 atm (14.2 psi) | approx. 2 atm |
| Pressure relief valve opens at | $0.2-0.3 \mathrm{~atm}$ | rox. 2 atm | Prx. 2 atm |
| Fuel filter | fine screen in fuel pump | fine screen ahead of fuel injection pump with integrated reduction valve | fine screen with integrated <br> reduction valve |
| Electrical system | 12 volt | 12 volt | 12 volt |
| Battery rating | $2 \times 12$ volt, 36 Ah each | $2 \times 12$ volt, 36 Ah each | $2 \times 12$ vol, 36 Al |
| Alternator rating | 770 W, AC | $770 \mathrm{~W}, \mathrm{AC}$ | 770 W, AC |
| Voltage regulator | same brand as alternator | same brand as alternator | same brand as attermator |

STD 34



STD 36


STD 37


STD 38


|  | 911 T | 911 E | 911 s |
| :---: | :---: | :---: | :---: |
| Ventilation | fresh air ducts with three-speed fan and flow distribution control, actuation by a single contris |  |  |
| Weights and Measures |  |  |  |
| Wheelbase | 2268 mm (89.29 in.) | 1374 mm (54.09 in.); 1364 mm (53.70 in.) with light alloy wheels 1355 mm ( 53.35 in. ); 1345 mm (52.95 in.) with light alloy wheel |  |
| Track, front |  |  |  |
| Length | 4163 mm (163.90 in.) |  |  |
| width | 1610 mm (63.39 in.) |  |  |
| Height (empty) | 1320 mm (51.97 in.) |  |  |
| Ground clearance, loaded | 150 mm (5.91 in.) |  |  |
| Body overhang, front | 865 mm ( 34.06 in. ) 1055 mm ( 41.54 in .) |  |  |
| Empty weight (DIN) | 1020 kp (2244 lbs) |  |  |
| Max. permissible weight | $1400 \mathrm{kp}(3080 \mathrm{lbs})$ |  |  |
| Max. axle load, front rear |  |  |  |
| Max. trailer weight trailer with brakes trailer without brakes | $\begin{array}{lr}600 \mathrm{kp} & (1320 \mathrm{lbs}) \\ 480 \mathrm{kp} & \text { (1060 } \mathrm{lbs} \text { ) }\end{array}$ |  |  |
| Performance: |  | $220 \mathrm{kmh}(137 \mathrm{mph})$ | 230 kmh (143 mph) |
| Max. speed | 205 kmh (127 mph) |  | $6.1 \mathrm{kp} / \mathrm{DIN}$ HP |
| Power/weight ratio <br> (1 occupant + DIN empty | $8.7 \mathrm{kp} /$ DIN HP $15.8 \mathrm{lbs} / \mathrm{SAE}$ HP | 12.8 lbs/SAE HP | $11.2 \mathrm{lbs} / \mathrm{SAE} \mathrm{HP}$ |
| weight) Nominal fuel consumption | 9.0 1tr/ 100 km $(26.1 \mathrm{mpg})$ | $\underset{(24.7 \mathrm{mpg})}{9.51 \mathrm{tt} / 100 \mathrm{~km}}$ | $\begin{aligned} & 10.21 \mathrm{tr} / 100 \mathrm{~km} \\ & (23.0 \mathrm{mpg}) \end{aligned}$ |

STD 40


